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# TO STUDY COST EFFICIENCY OF BUILDINGS IN DIFFERENT GEOGRAPHICAL LOCATION OF INDIA BY UTILIZING WASTES IN CONCRETE

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#### **ABSTRACT**

Doing the right thing by the environment is now seen as a moral imperative. Concrete is the most consumed substance on Earth, second only to water, and the most extensively utilized building material due to its many beneficial properties. There is a "severe" degree of pollution, according to the Indian Ministry of Environment, Forests, and Climate Change (MoEFCC), since 55 Lakh MT of solid waste is tossed in open locations every year, and approximately 15,000 MT of junk is left exposed every day. The amount of waste that is processed each day is 27,000 MT, while the remaining 1,08,000 MT is sent to landfills. Furthermore, recycling waste requires a lot of energy and produces a lot of pollutants. On the other hand, there are major environmental hazards associated with suburban garbage collection and disposal. Reusing and recycling materials in concrete has the dual benefit of enhancing the material's properties while simultaneously decreasing waste. It is critical to assess the possibilities of waste-containing concrete from all perspectives due to the fast growth of the green concrete industry. The goal of this study is to determine how incorporating recycled materials into concrete changes its physical and functional properties. The crumb rubber in this case is san, the cement is bagasse, and the coarse aggregate is partially made up of shattered tiles from waste. By recycling and reusing these materials, we can lessen our impact on the environment and preserve precious natural resources. Multiple experimental evaluations validate the usefulness of these waste products. The right method may be used in many parts of India to include green concrete into G+3 building designs in the architectural software Autodesk Revit and Stadd. Pro. After verifying the building's energy efficiency, the following step is to compare construction prices using the estimator software provided by Zero Energy Construction. Also, the building's cost-effectiveness is checked using the Estimator tool. The next step is to run the stability test in a variety of harsh Indian environments using Stadd.pro.

The following terms are among the most common: crumb rubber, mosaic, bagasse, compressive strength, rudeness.

## **INTRODUCTION**

Throughout the history of the concrete business, the concept of "green concrete" has been a game-changer. In the late 1990s, Dr. WG brought this into action for the first time in Denmark. The number of environmental alternatives that Green Buildings are required to implement varies:

• A 30% decrease in carbon dioxide emissions.

It is required to employ up to 20% of the leftover products from concrete as agglomerate.

- Only utilize products that are either residual or destroyed.
- Utilize leftover items that have been previously disposed of or landfilled.
- At least 10% of the fossil fuels used to make cement must come from sources other than waste if the cement is to be CO2-neutral.

Blocks

After water, concrete is the most widely used substance on Earth. Its longevity, ecofriendliness, and affordability make it the most widely used building material in the world. Nominal mix and design mix are the two main categories of concrete mixtures. Minimal building projects call for a minimal mix. Once the correct mix percentage is determined, the ingredients can be mixed according to the chosen ratio. Hand mixing and machine mixing are the two most common approaches of mixing. Depending on the amount and quality of concrete required, the appropriate mixing method will be selected. When you combine everything by hand, make sure all of the ingredients are level and then add the water and stir it in using your hands. The fresh concrete is made by adding the components in the specified amounts using machine mixing. The mixture is moved to the casting site and the formworks are filled when it has been mixed correctly. After that, the concrete needs to be allowed to set in the formworks for a specific amount of time depending on the structural member type in order to reach the necessary strength. The next step is to drain the formworks, and then to cure using various methods to compensate for the moisture lost to evaporation. Cement must undergo a chemical reaction known as hydration in order for it to set and acquire strength. As a result, when the formwork is removed, curing is usually completed for a minimum of seven days.

#### Waste

Any material that is no longer needed, is broken or worthless, or is discarded after its primary use is considered waste. Annually, the globe generates 2.01 billion tons of urban solid waste, of which at least 33% is not handled in a safe way. Recycling also results in pollution from carbon emissions and uses a lot of energy. Additionally, there are significant environmental risks associated with garbage collection and disposal. Using recycled materials in concrete is an eco-friendly way to reduce trash while also increasing the material's usefulness. Discovering the capabilities of concrete that incorporates garbage from all angles is crucial as the green sector continues to grow. There are essentially four categories of garbage sources:



## LITERATURE REVIEW

#### Introduction

Incorporating different types of trash into concrete mix designs has been a topic of research for researchers worldwide. There is an endless list of them, but some examples include: recycled aggregate, fly ash, sewage sludge, waste glass sludge, marble powder, crumb rubber, electronic garbage, ash from hospitals, and many more. Researchers discovered that by replacing some of the concrete's other ingredients with these waste items, the mix becomes more eco-friendly, which in turn lowers costs and encourages sustainable building practices. Different researchers from different places of the world suggested different uses for different amounts of waste. This investigation takes crumb rubber, ceramic smashed tiles, and bagasse into account. Concrete consists of three parts: coarse aggregate, cement (ground baggase), and fine aggregate (crushed mosaic tiles). This literature review explores the many waste products used in concrete, including their composition, design, mix ratios, and potential uses. After further optimization of these waste materials, we compared the outcomes. This research review looks at how rubbish affects the properties of concrete mix designs.

#### **Reviewing Prior Work**

In their study, Assadollahi et al. [1] examined the consequences of incorporating crumb rubber into concrete. Recycled tires are the raw material for the shredded rubber that is used to replace sand in concrete. Specifically, this study examines the effects of crumb rubber addition on the axial strength and flexure strength of unreinforced concrete. The experimenters started by making a control mix with a target of 34.5 MPa for compressive strength. Then, they made a new mix by replacing the fine aggregate with crumb rubber and keeping the weight the same. Agregate comes in two different textures: coarse, which is sand, and course, which is crushed limestone. The size of the crumb rubber is selected in the following sequence according to the mesh size: 6.14-14 mesh: 3.35 mm and 1.40 mm; 10.20-20 mesh: 2.00 mm and 0.841 mm; 50-80 mesh: 0.297 mm and 0.178 mm. In three cylinder examples for every composition, the author replaced different weights of fine aggregate: 2%, 4%, 6%, 8%, and 10%. The authors found that when 10% crumb rubber was added, the greatest mesh, which had a particle size bigger than sand from the separation of sand and crumb rubber, showed a constant drop in compressive strength compared to the crumbled rubber utilized other specimens. Also. is

is augmented by 2%. There is a little improvement in strength with 10-20 mesh compared to 6-14 mesh due to the smaller size. However, the most contradictory result was seen with a cylinder that included 50-80 mesh, which showed the largest reduction in compressive strength. The combination may be hand-tempered with 50 blows per layer into 508 mm x 152 mm square beams by pouring it into a cylindrical mold. Beams made from 10-20 Mesh and 50-80 Mesh had their flexural strengths diminished when 4 percent crumb rubber was added, according to the results of the compression machine testing. Based on their investigation, the scientists have determined that 4% sand may be used instead of crumb rubber in concrete. This would solve the problem of how to decompose this trash and allow for greener construction

Bing et al. [2] investigated the feasibility of using tire rubber particles as coarse aggregate in concrete. In this experiment, concrete is mixed with varying volumes of rubber at volumetric percentages of0%,25%,50%,75%, and 100%. By making four different mixes, we were able to examine how different water-to-cement and emulsified asphalt-to-cement ratios affected the properties of rubberized concrete. Before comparing the outcomes to controlled concrete, rubber concrete undergoes a battery of tests, including dry unit weight, compressive strength,

Vol 19, Issue 3, 2025

and elastic strength. In their composition, the writers have included a 57.5 MPa OPC, 20 mm coarse aggregate of stone gravel, 4.75 mm fine aggregate of natural sand, tire rubbers derived from industrial rubber shredding, and a polycarboxylic ether superplasticizer. In this experiment, coarse particles were used to substitute for specific rubber particles to different volumes: 0%, 25%, 50%, 75% and 100%. One group used a 0.4 water-to-cement ratio, while the other used a 0.60 ratio, and we split the slurry in half. The percentages of coarse aggregate in the two groups' samples ranged from zero to one hundred percent. A 100% EA/cement ratio of 0.05, 0.10, or 0.15 was used to make the III and IV series of mixes. The laboratory proceeded to cast sixteen specimens (a mix of concrete) using a paddle mixer. The next step is to let the mixture aside to settle for three more minutes following five minutes of mixing. In order to create EA rubber concrete, the rubber particles must first be mixed with EA and allowed to sit for one minute. After that, you may add the cement, aggregate (both fine and coarse), and diluted superplasticizer. The next step is to combine the ingredients for another seven minutes, or until the mixture is totally smooth. All specimens are subjected to compression on a vibrating table prior to curing. Remove the sample from the mold and keep it in a room with a relative humidity of 95% until testing is done, after the 24-hour time has elapsed. At 20°C, strength tests showed that the compressive strength was much lower when the ruber particle was utilized as a coarse aggregate in concrete. Adding emulsified asphalt (EA/C) also makes the mixture stronger for EA/C ratios lower than 0.10 and weaker for EA/C ratios higher thathereby reducing the mixture's fluidity. The mix's workability may be further reduced by the presence of this bulging steel wire from

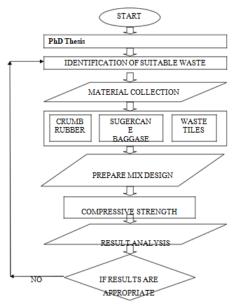
Researchers Biel et al. found that adding tire rubber to concrete mixes manufactured with magnesium oxychloride cement increased the compressive and tensile strengths and strengthened the aggregate-aggregate bonds [7]. A 25% substitution of fine crumb for aggregates was also a part of the research. Additionally, the authors found that this concrete mix may be employed in constructions when the rubber is limited to no more than 17% by volume

as aggregate.

#### **METHODOLOGY**

The initial stages of our investigation included reading high-quality publications and researching recent developments in the field of civil engineering. After settling on a topic, I set out to address the problems by reading a range of scholarly works that discussed it. Upon discovering the issue, the procedure for collecting necessary materials has begun. After all samples are collected, a battery of laboratory tests are run. You can see the project process in Figure 3.1. Future research on energy analysis and cost computation will include the program's incorporation of the test results.





# **Result Analysis** General

Various types of material testing are performed to determine the material's compatibility. In order to evaluate PPC, we ran a battery of tests and compared the outcomes.

Table 4.1 Some Physical Properties of used Materials

S. No.	Experiments		Results for bag 1	Results for bag 2	Is code
1.	Normal consistency of Cement		33%	33%	IS: 4031: Part 4 1988
2.	Initial setting time of Cement		70 min	69 min	IS: 4031: Part5 1988
3.	Final setting tim	576 min	600 min		
4.	Compressive strength of cement for three days		21 N/mm <sup>2</sup>	22 N/mm <sup>2</sup>	IS: 1489-Part 1 1991
5.		for seven days	30.2	29.7	
			N/mm <sup>2</sup>	N/mm <sup>2</sup>	
6.		for twenty eight days	42 N/mm <sup>2</sup>	41 N/mm <sup>2</sup>	
7.	Specific gravity of cement		2.7	2.63	IS: 2720- Part 3
8.	Specific gravity of Coarse aggregates		2.67	2.69	IS: 2386-Part 3-1963
9.	Specific gravity	of Fine aggregates	2.61	2.65	

Based on the data in table 4.2, I have three possible ratios for the M40 mix cubes, and I need pick the one that yields the strongest cubes. to



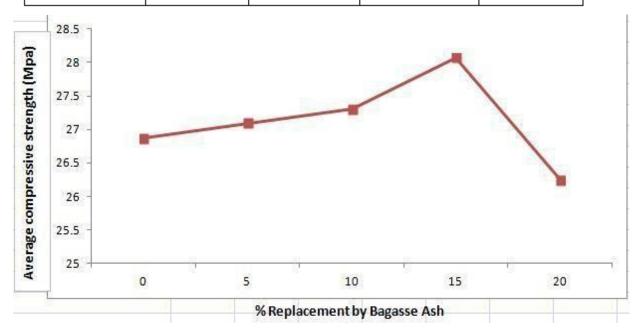
The compressive strength of M40 cube samples with different ratios is shown in Table 4.2.

Sr. No.	Ratio C:CA:FA	7 days Strength (N/mm 2)	28 days Strength (N/mm 2)	W/C ratio	Super plasticizer Used
1.	1:1.9:2.6	25.21	42.76	0.35	Yes
2.	1:1.7:2.6	24.42	40.21	0.3	Yes
3.	1:1.78:2.72	22.82	39.21	0.45	Yes

In order to get the greatest strength of the cubes, the design mix will be prepared using the following ratio: 1:1.9:2.6. The next step was to determine the concrete strength by casting 150 mm concrete cubes on each side using bagasse ash in place of cement. The results of the compression test are now in table 4.2.

Table 4.3 shows the compressive strength after seven days of using Bagasse ash as a cement substitute.

% Bagasse ash	Sample –I	Sample – II	Sample – III	Average
% Bagasse ash	Sample –I	Sample – II	Sample – III	Average
	(MPa)	(MPa)	(MPa)	(MPa)
0%	26.32	27.11	27.19	26.87
5%	27.02	27.16	27.09	27.09
10%	27.22	27.66	27.02	27.30
15%	28.02	28.11	28.09	28.07
20%	26.41	26.37	25.96	26.24





% Bagasse ash	Sample –I	Sample – II	Sample – II	Average	e ash
	(MPa)	(MPa)	(MPa)	(MPa)	ength
0%	40.52	42.07	41.77	41.45	ay be
5%	41.67	43.06	42.52	42.41	acing
10%	43.02	42.80	42.73	42.85	1
15%	44.07	43.68	44.53	44.09	1
20%	40.17	40.24	40.18	40.19	1

ength ay be acing

% Bagasse ash	Sample –I	Sample – II	Sample – II	Average
	(MPa)	(MPa)	(MPa)	(MPa)
0%	40.52	42.07	41.77	41.45
5%	41.67	43.06	42.52	42.41
10%	43.02	42.80	42.73	42.85
15%	44.07	43.68	44.53	44.09
20%	40.17	40.24	40.18	40.19

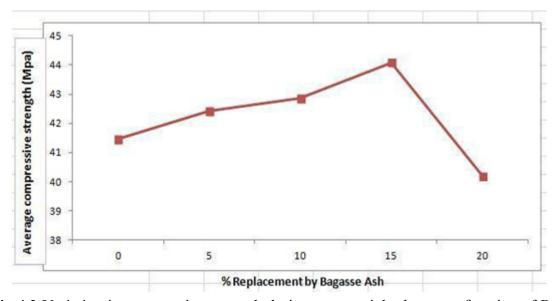


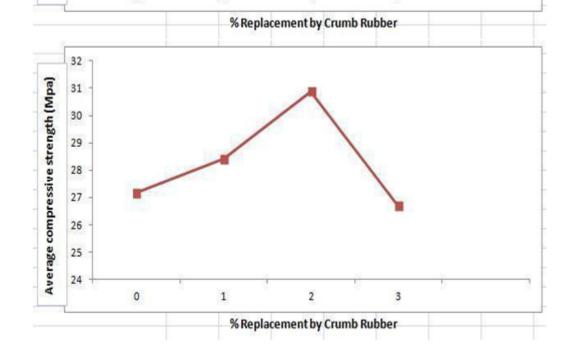
Fig 4.2 Variation in compression strength during twenty-eight days as a function of Bagasse ash percentage

The optimum results are shown in Figure 4.2, which displays the 28-day compression strength when 15% cement is substituted with bagasse ash. The highest compressive strength may be achieved by replacing 15% of the cement with Bagasse ash. Therefore, when replacing cement with Bagasse ash, 15% is the ideal number.

**Table no 4.5** Compression strength when Sand is replaced with Crumb rubber for seven days



3



2

## DISCUSSIONS AND CONCLUSIONS

By incorporating recycled materials into new concrete mixes, we may solve two problems at once: improving the material's already desirable qualities and doing away with the hassle of trash disposal. It is critical to assess the efficacy of waste-containing concrete from all angles in light of the growing green concrete sector. Use of waste materials in building construction is the subject of this paper, which details relevant statistics and facts. Reusing old concrete and other materials is crucial for creating a sustainable economy. Reusing materials such as asphalt, gypsum, wood, metals, and plastics is an important part of trash management. Less money ends up in the dump as a result. In the absence of immediate and serious action, the annual volume of construction waste materials will surpass 290 million tons in value. So, the present study aims to employ the waste elements in concrete, which is good for the environment, people's health, and the advancement of the building industry.

#### Recognize Materials

25

24

0

Several beneficial effects on concrete qualities are seen when waste broken tiles, crumb rubber, and bagasse are added to the mix. It is possible to include these waste products into concrete since their specific gravities are within the acceptable range for use as building materials. These materials also have water absorption rates that fall within the range. My study involved optimizing the use of waste materials in concrete by substituting them with appropriate components. For example, I used crumb rubber as fine aggregate, waste tiles as coarse aggregates, and bagasse as cement. After that, I tested the concrete using various methods, such as compressive and tensile strengths, among others. Reviews of the relevant literature indicate that, up to a 30% substitution of mosaic tiles as coarse aggregates, concrete

Vol 19, Issue 3, 2025

properties increased straightward; thereafter, they decreased linearly; using up to 2% crumb rubber as fine aggregate yields positive results; and using up to 50% baggase as cement yields positive results as well. Recycling all of this material allows for the creation of green concrete, which uses 15% baggase instead of cement, 2% crumb rubber instead of sand, and 15% broken tiles instead of coarse aggregates.

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